

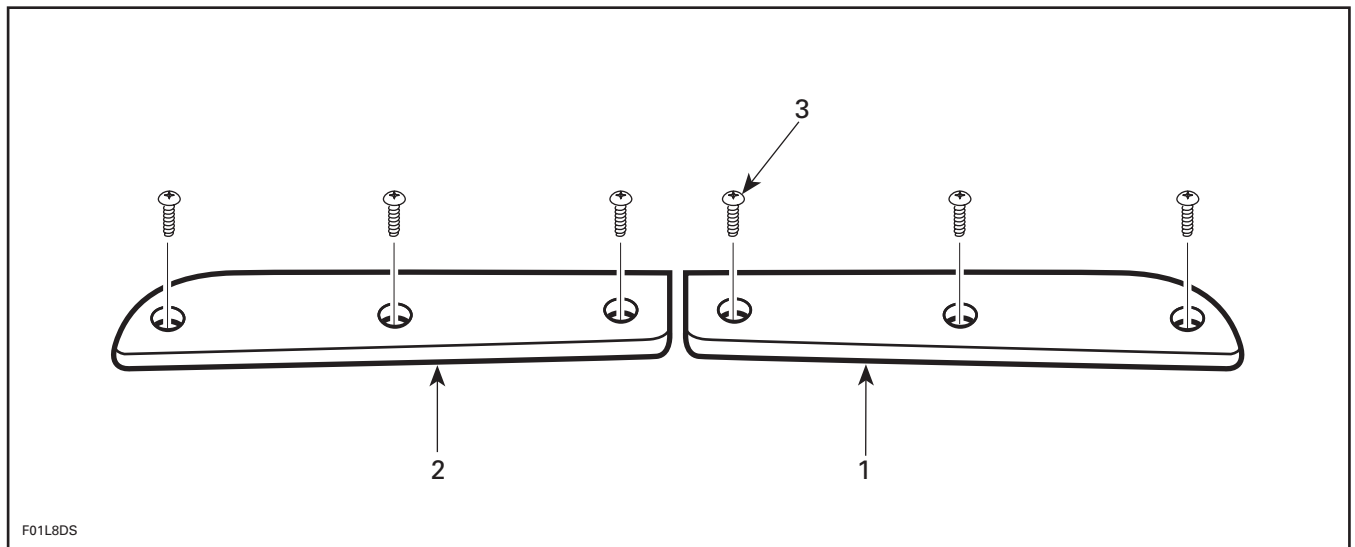


◆ WARNING

For safety reasons, this kit must be installed by an authorized Bombardier Sea-Doo watercraft dealer. Should removal of a locking device be required when undergoing disassembly/assembly, always replace with a new one. This instruction sheet should be given to the purchaser after installation. This kit is designed for specific applicable models only. It is not recommended for watercraft other than those for which it was sold.

NOTE: Installation time is approximately .5 hour.

PARTS TO BE INSTALLED



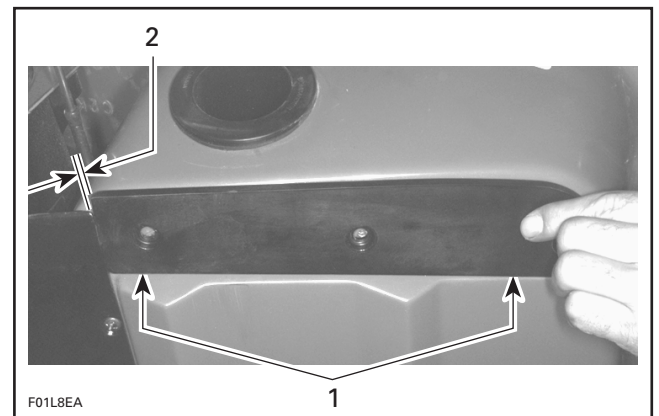
- 1. Stabilizer plate RH
- 2. Stabilizer plate LH
- 3. Screw M6 (6)

INSTRUCTIONS

Install the stabilizer plate flush with the step in the hull surface. Leave approximately a 1 mm (.040 in) gap between the end of the stabilizer plate and the ride shoe.

Using the stabilizer plate as a template mark the location for the three screws.

Refer to the following illustration.



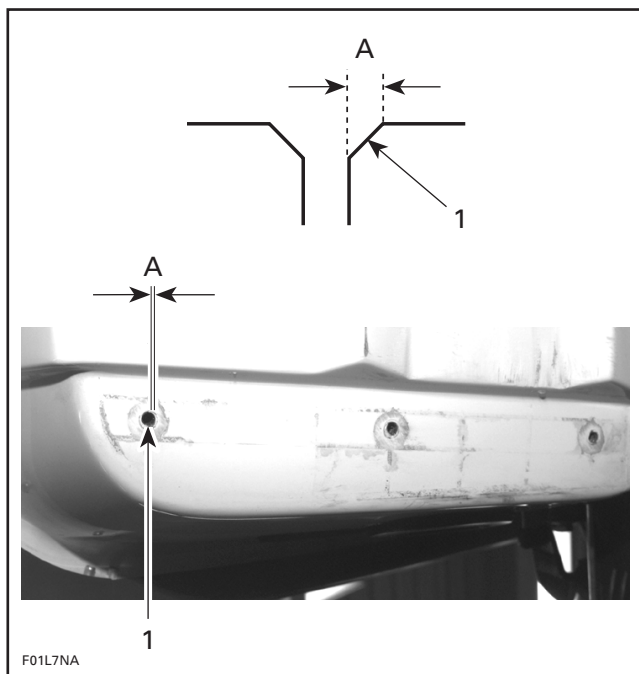
- 1. Flush
- 2. Approximately 1 mm (.040 in) gap

Using the marks as a reference drill three 6 mm (15/64 in) holes as shown in the following illustration.



NOTE: The following procedure is adapted from *Service Bulletin 95-21*.

Chamfer the holes as shown in the following illustration.



1. 45 degrees
A. 1.25 mm (3/64 in)

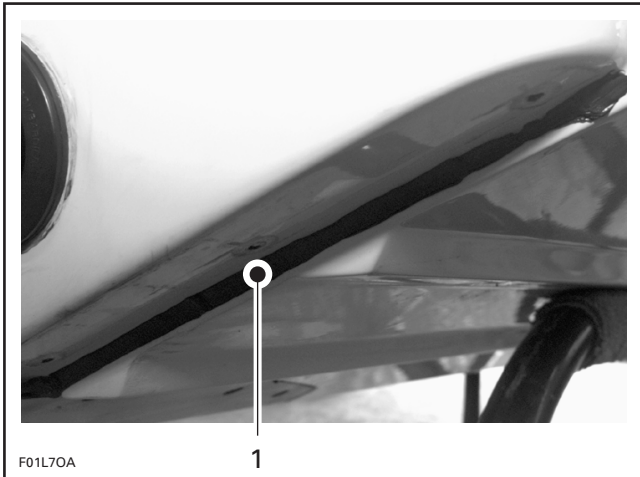
Clean any excess fiberglass particles from the holes and surface.

Repeat this procedure for the other side.

Apply a light strip of ADSEAL® P/N 293 800 033 on the hull recess where the front edge of the stabilizer plates will rest. Refer to the following illustration.

▼ CAUTION

Apply ADSEAL® P/N 293 800 033 sparingly between the hull and the plates. Excessive sealant can cause a misalignment of the stabilizer plates.



1. ADSEAL®

▼ CAUTION

Seal the holes with ADSEAL® P/N 293 800 033 before installing the plates and screws.

Secure the plates with the screws provided.

Clean off any remaining sealant from between the hull and the stabilizer plates.



It is possible to adjust the stabilizer plates with a Stabilizer Plate Shim Kit P/N 295 500 359. Refer to *Competition Bulletin 95-1* for the proper adjustment procedures.

295 500 336

1.	292 000 231	Stabilizer plate RH	Plaque stabilisatrice droite
2.	292 000 232	Stabilizer plate LH	Plaque stabilisatrice gauche
3.	211 000 059	Screw M6 (6)	Vis M6 (6)